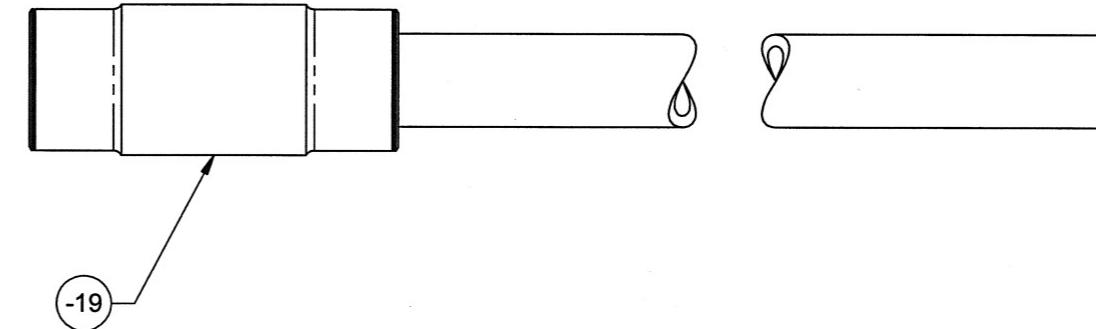
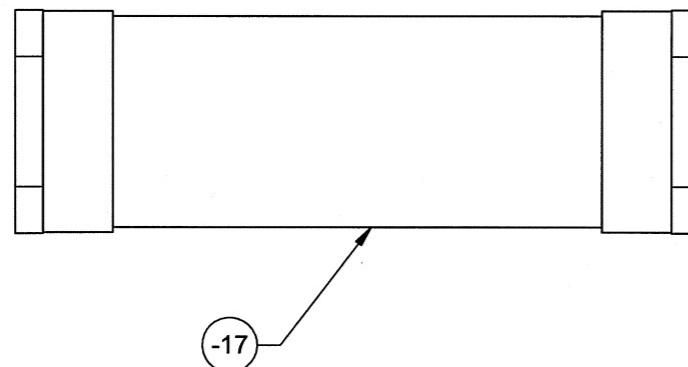


ITEM #	QTY	PART #	PART TITLE
-17	1	RBE703A95-0520-01-17	ENGINE & HYDRAULIC DRAIN TUBE QUILL ASSEMBLY
-19	1	RBE703A95-0520-01-19	ENGINE & HYDRAULIC DRAIN TUBE HOSE ASSEMBLY

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RBE703A95-0520-01 ENGINE & HYDRAULIC DRAIN TUBE

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NOTES:

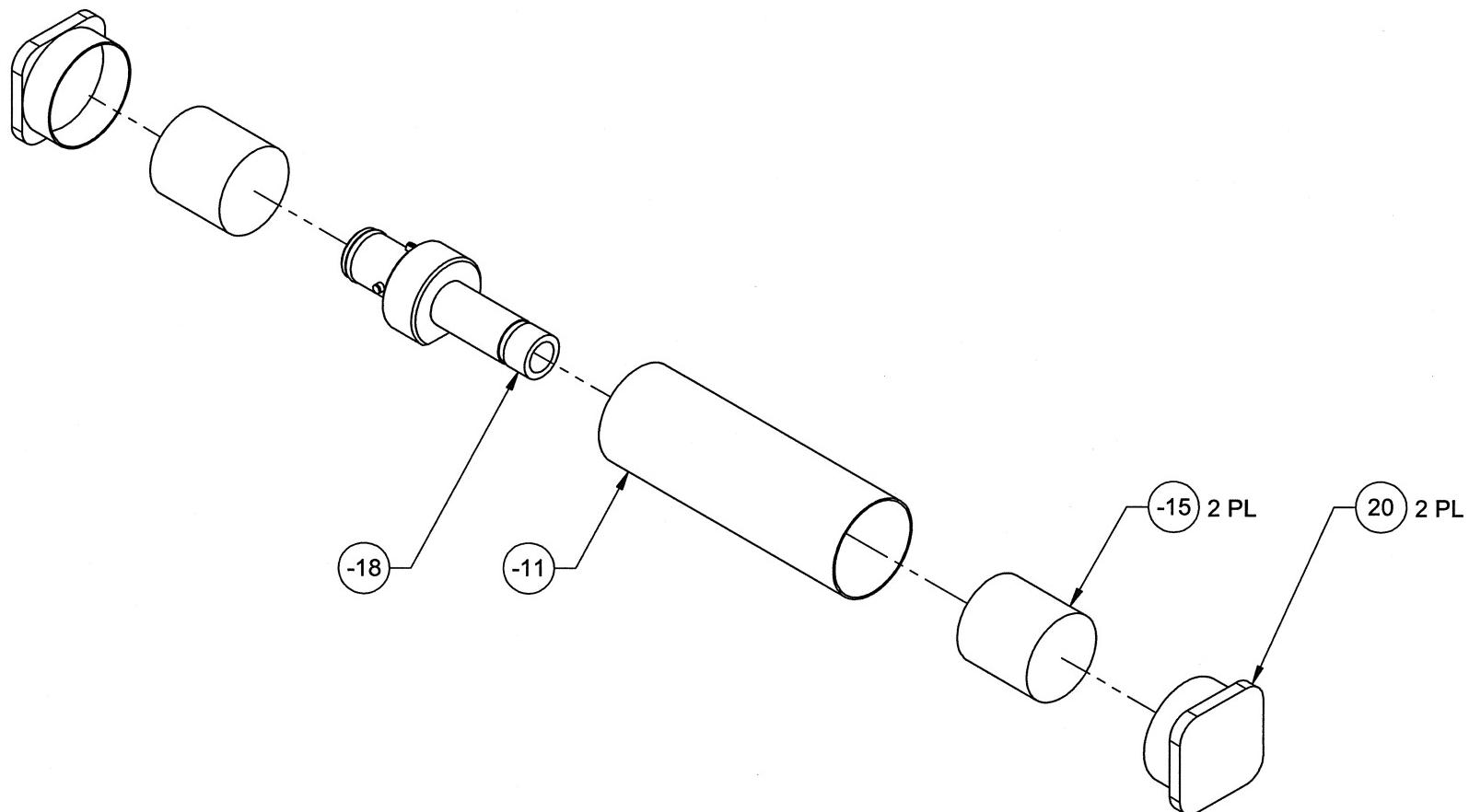
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) PLACE ITEM -19 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -17

K	-15 MATERIAL WAS NEW PIG #PAD210 OR EQUIV. IS McMaster#1887T48 OR EQUIV.			19-699	MBB			
J	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS -17, -18, -19, AND 23 ITEM 22 WAS MCMASTER-CARR #91585A030 IS McMaster#93600A252 OR EQUIV. -1 DIM WAS Ø 0.0983/0.0979 IS Ø 0.0984+0/-0.0008. REMOVED FLATS FOR ENGRAVING S/N, T/N, AND "MADE IN USA". ADDED NEW FLAT FOR ENGRAVING T/N			19-561	KPT			
REV.	DESCRIPTION			ECN #	BY			
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			A			
DRAWN	MBB							
CHECKED	KPT	TOOL PART #			REV. K			
MFG. APPR.	DP	RBE703A95-0520-01			SHEET 1 OF 7			
APPROVED	VIP	TITLE						
		SCALE						
		NTS						
DATE	4/24/2019							
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ITEM #	QTY	PART #	PART TITLE
-11	1	RBE703A95-0520-01-11	TUBE
-15	2	RBE703A95-0520-01-15	FOAM
-18	1	RBE703A95-0520-01-18	QUILL ASSEMBLY
20	2	McMaster#2044T67 OR EQUIV.	VINYL END CAP FOR 1.09" ID. SHIPPING TUBE

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RBE703A95-0520-01-17 ENGINE & HYDRAULIC DRAIN TUBE QUILL ASSEMBLY

NOTES:

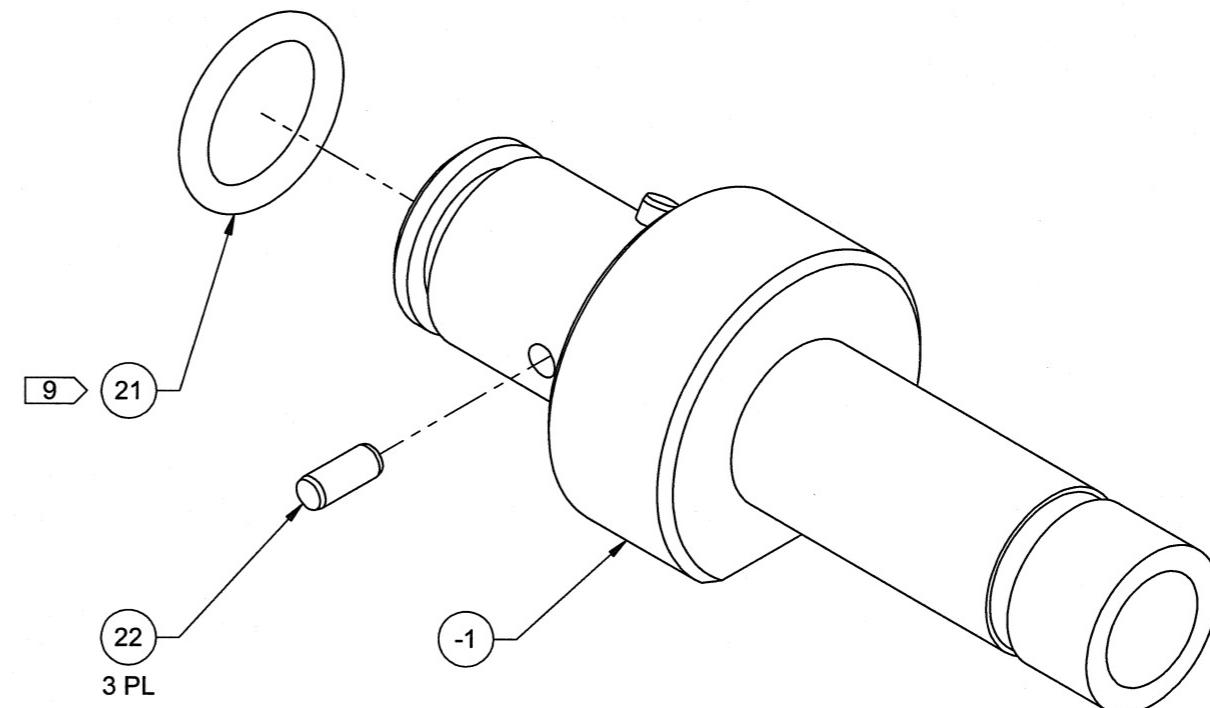
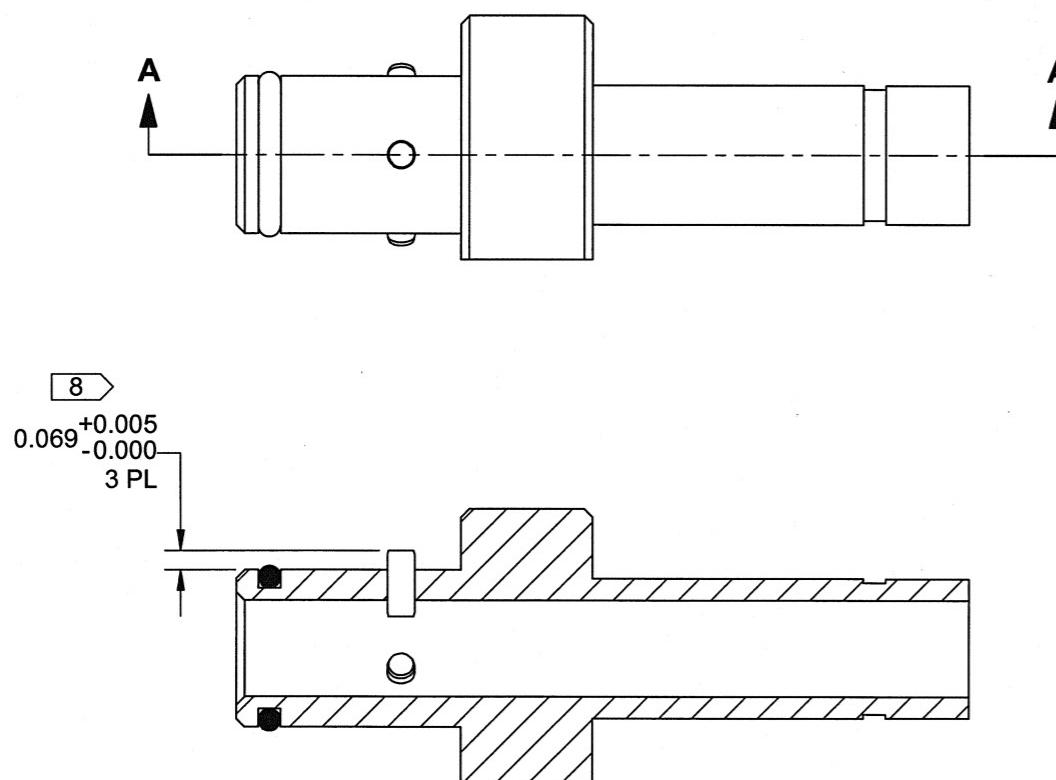
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	MBB	
CHECKED	KPT	
MFG. APPR.	DP	
APPROVED	WJ	
DATE 4/24/2019		REV. K SHEET 2 OF 7
TITLE ENGINE & HYDRAULIC DRAIN TUBE		SCALE NTS
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ITEM #	QTY	PART #	PART TITLE
-1	1	RBE703A95-0520-01-1	QUILL
21	1	McMaster#9263K519 OR EQUIV.	VITON O-RING 11 mm ID. X 15 mm OD. X 2 mm THK.
22	3	McMaster#93600A252 OR EQUIV.	316 SS DOWEL PIN 2.5 mm DIA. X 6 mm LG.

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NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: $X.X = +/- 0.1"$ / $+/- 1^\circ$ $X.XX = +/- 0.01"$ / $+/- 0.5^\circ$ $X.XXX = +/- 0.005"$ / $+/- 0.1^\circ$ $X.XXXX = +/- 0.0005"$ / $+/- 0.05^\circ$ PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

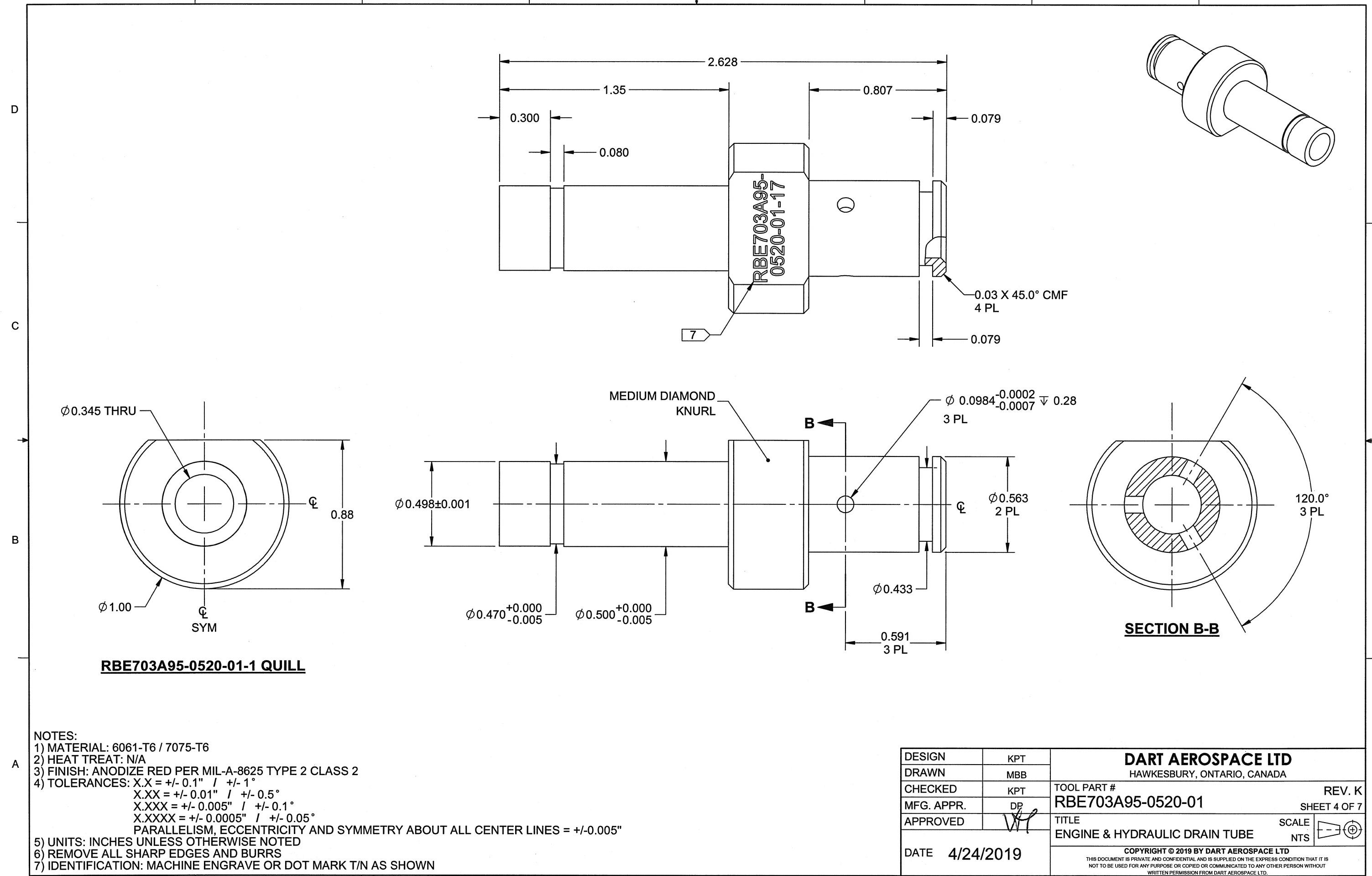
8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES

THEN PRESS FIT ITEM 22 WITH ITEM -1, AND REMOVE EXCESS

9) APPLY MOLYKOTE 55 OR EQUIVALENT ON ITEM 21 THEN ASSEMBLE WITH ITEM -1 AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. K	
MFG. APPR.	DP	TOOL PART #	
APPROVED	<i>[Signature]</i>	RBE703A95-0520-01	
DATE 4/24/2019		TITLE ENGINE & HYDRAULIC DRAIN TUBE	
SCALE NTS			
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WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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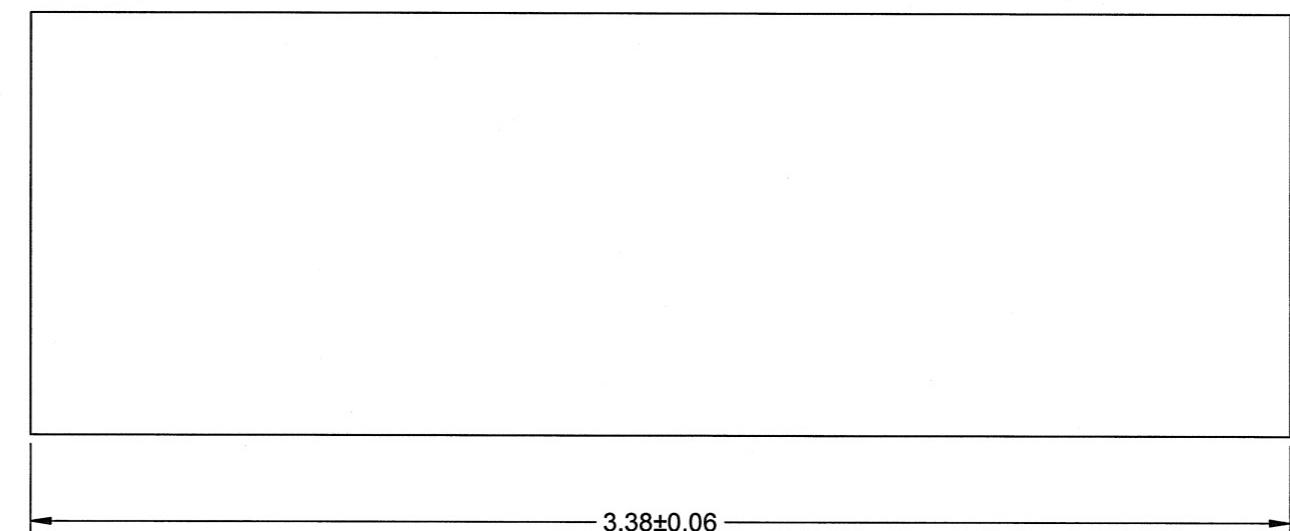
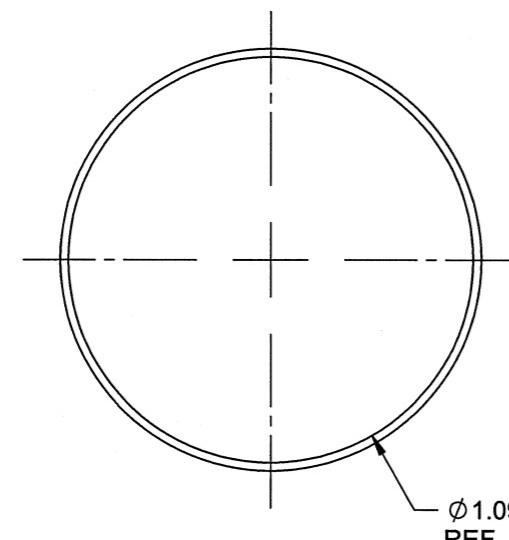
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RBE703A95-0520-01-11 TUBE

NOTES:

- 1) MATERIAL: McMaster#2044T47 OR EQUIV. (POLYETHYLENE PLASTIC SHIPPING TUBE 1.09" ID.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
 X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
 X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
 X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	
MFG. APPR.	DP	REV. K RBE703A95-0520-01	
APPROVED	VTP	SHEET 5 OF 7	
TITLE		SCALE	
ENGINE & HYDRAULIC DRAIN TUBE		NTS	
DATE 4/24/2019		COPRIGHT © 2019 BY DART AEROSPACE LTD	
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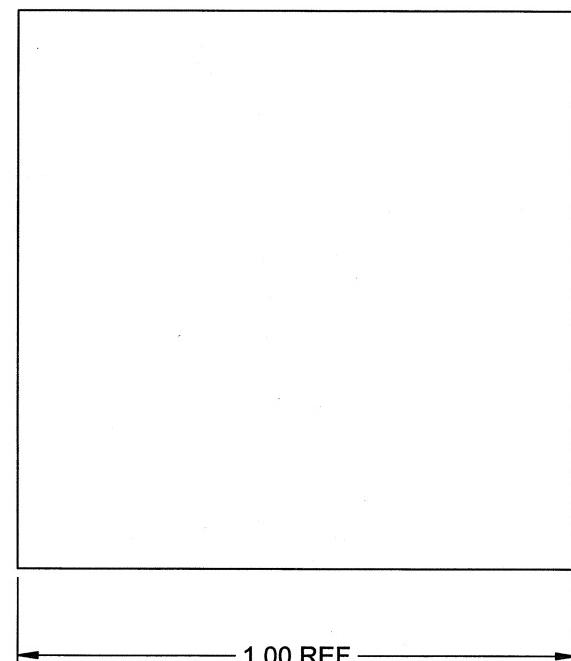
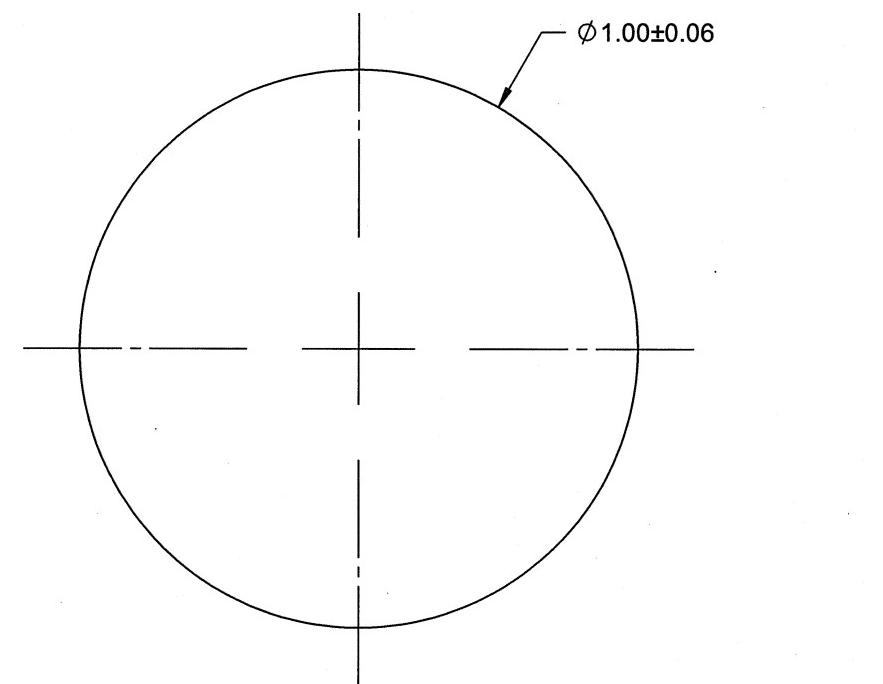
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RBE703A95-0520-01-15 FOAM

NOTES:

- 1) MATERIAL: McMaster#1887T48 OR EQUIV. (OIL-RESISTANT BUNA-N FOAM 1.00" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	
MFG. APPR.	DP	REV. K	
APPROVED	V/P	RBE703A95-0520-01	
TITLE		SHEET 6 OF 7	
ENGINE & HYDRAULIC DRAIN TUBE		SCALE	
		NTS	
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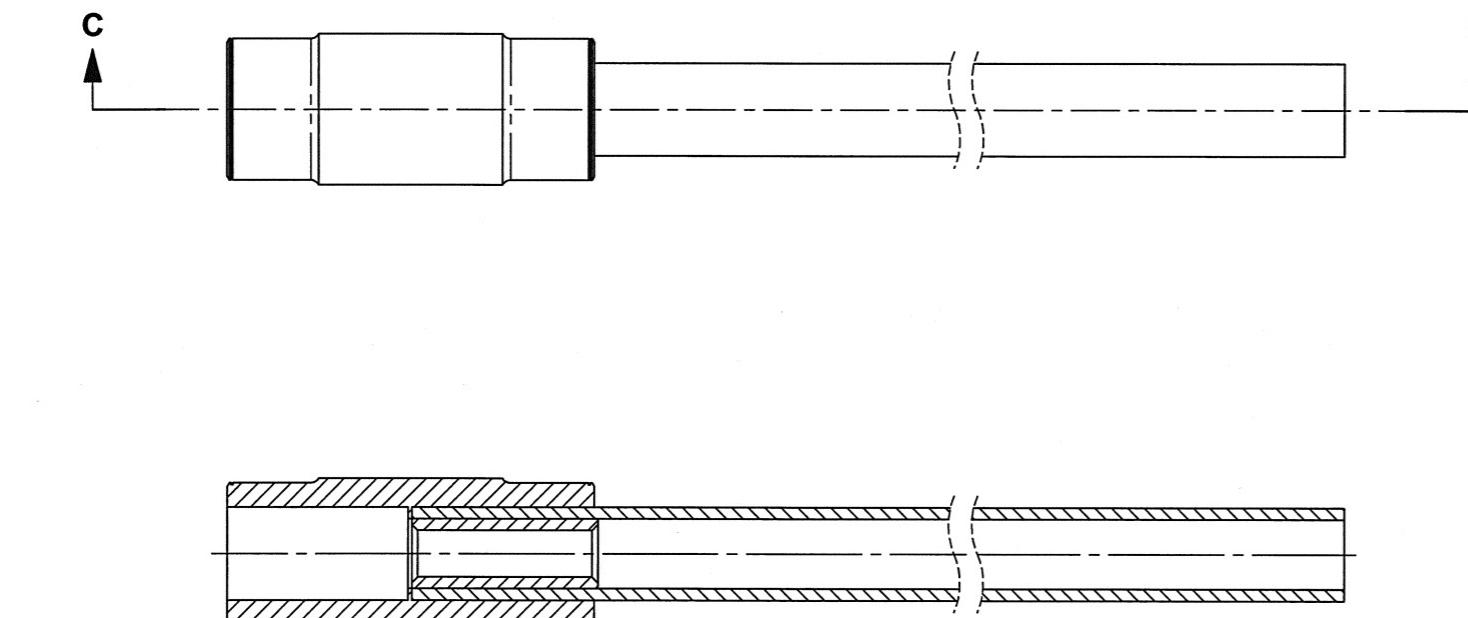
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ITEM #	QTY	PART #	PART TITLE
23	1	DTSP10001	SLEEVE
24	1	KURI-TEC#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 72" LG.
25	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING

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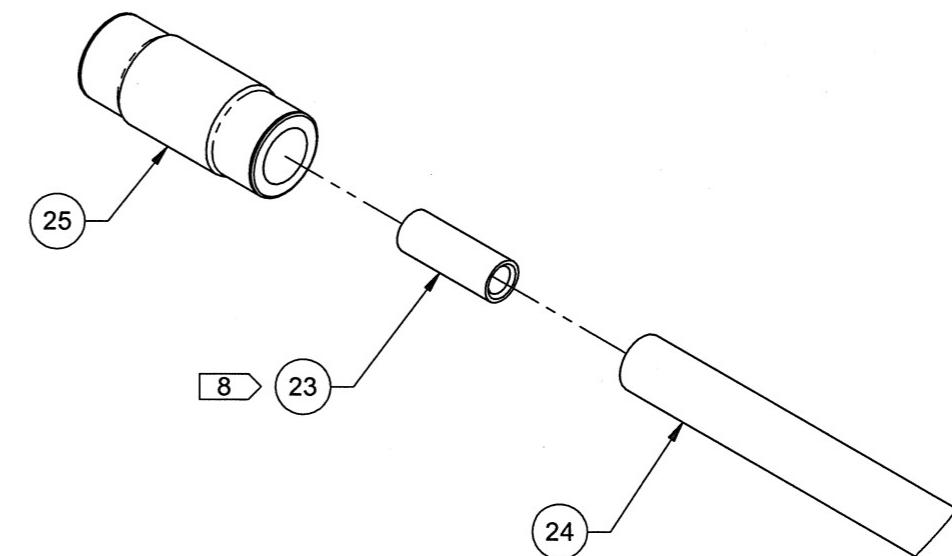


SECTION C-C

RBE703A95-0520-01-19 ENGINE & HYDRAULIC DRAIN TUBE HOSE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 23 INTO ONE END OF ITEM 24 UNTIL FLUSH



DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. K
MFG. APPR.	DP	RBE703A95-0520-01	SHEET 7 OF 7
APPROVED	<i>[Signature]</i>	TITLE ENGINE & HYDRAULIC DRAIN TUBE	
DATE 4/24/2019		SCALE NTS	
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8 7 6 5 4 3 2 1